

VINTAGE

The 2016 growing season proved, once again, the importance of pruning. By adapting our pruning techniques to each micro-cru, after several years of drought, we worked in concert with Mother Nature to produce grapes that would result in elegant, age-worthy wines. While we experienced some heat spikes in July, the temperatures during the summer growing season were moderate with some cooler days in late August. This provided the ideal conditions for slower ripening, resulting in less sugar accumulation and producing good acidity in the grapes. The harvest took place within a two-week period across all four appellations, beginning September 6th in Chalk Hill and ending on September 21st in Alexander Valley. We are very pleased with the 2016 vintage as its sophistication and finesse shine through.

TASTING NOTES

Aromas of crushed ripe blackcurrants, stewed sweet plums, and grenadine harmonize with dried thyme, fresh spearmint, and rose petals. On the palate, complex and vibrant layers of black fruit are accompanied by warm toast, vanilla bean, star anise, and fresh clove. A pronounced iron minerality adds to the chorus of electric flavors and textures, which linger for some time after the last sip. Fine-grained tannins complemented by a backbone of acidity offer both an intensity and a freshness, providing a finish that is unique among New World wines. – *May 2019*

VINEYARD SOURCES

Appellation	Alexander Valley	Bennett Valley	Chalk Hill	Knights Valley
Soil Types	Rocky Volcanic	Clay, Basalt Volcanic Ash	Volcanic Ash	Gravelly Volcanic
Elevation	1,800 feet	600 feet	800-900 feet	900 feet
VINEYARD PLANTED	1990	1999	1995	1997
Varieties	Merlot Cabernet Franc Cabernet Sauvignon	Merlot	Cabernet Franc Merlot Malbec	Cabernet Sauvignon Merlot

Specifics 100% Sonoma County

82% Cabernet Franc 12% Merlot 6% Malbec

14.2% Alcohol, 0.54 TA, 3.75 pH Aged 17 months in 100% french oak with majority new oak

Acclaim

99 Points - LISA PERROTTI-BROWN, *Robert Parker Wine Advocate*, October 2018 96 Points - JAMES SUCKLING, *JamesSuckling.com*, February 2019

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Le Désir 2016